## Copolymerazaion of N-vinyl-2-pyrrolidon with Acrylic Acid and Methylmethacrylate

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#### **Abstract:**

Low conversion copolymerization of N-vinyl-2-pyrrolidon M.W = (111.14) VP (monomer-1) has been conducted with acrylic acid AA and methymethacrylate MMA in ethanol at  $70^{\circ}\text{C}$ , using Benzoyl peroxide BPO as initiator . The copolymer composition has been determined by elemental analysis. The monomer reactivity ratios have been calculated by the Kelen-Tudos and Finman-Ross graphical procedures . The derived reactivity ratios  $(r_1\,,\,r_2\,)$  are : (0.51 , 4.85) for (VP / AA ) systems and (0.34 , 7.58) for (VP , MMA) systems , and found the reactivity ratios of the monomer AA , MMA is mor than the monomer VP in the copolymerization of (VP / AA) and (VP /MMA) systems respectly . The reactivity ratios values were used for microstructures calculation.

Key words: n-vinyl-2-pyrrolidon, acrylic acid, methymethacrylate, copolymerization, reactivity ratio.

#### **Introduction:**

Poly (N-vinyl-2-pyrrolidon—co- acrylic acid) PVP/AA and poly (N-vinyl-2-pyrrolidon—co- methymethacrylate ) PVP/MMA is generally made by free radical polymerization .It prepared successfully in aqueous salt solution using cationic polyelectrolytes as stabilizers[1].

Moreover knowledge of copolymer"s composition is an important factor in the evaluation of its utility [2-4]. The estimation of copolymer composition and determindation of reactivity ratios significant for tailor-making are Copolymerization properties. modulates both the intramolecular and intermolecylar forces exercised between like and unlike polymer segment and consequently properties such as glass transition temperature, melting point, solubility, permeability, adhesion, dyeability and chemical reactivity may be varied withen a wide limits. The utility of copolymerization is exemplified on the one hand by the fundamental investigation of structure property relation [5] and on other hand by the wide range of commercial application .The relative reactivity of a monomer toward a certain polymer radical is readily calculated from the reactivity monomer copolymerization. However, evalution the rate constants crosspropagating is required for estimation of the absolute reactivities of the polymer radical and of the monomer [6].

#### **Materials and Methods:**

All , monome , initiator , and solvent have been obtained from Aldrich- Oma Chemical Co. N-vinyl-2-pyrrolidon was dried over anhydrous MgSO $_4$  and vacuum distilled (B.P. 345°K at 2.5 mmHg) , and should not be left more than 24 hour prior to use . Initiator (Benzoyl peroxide) was purified by twice recrystallizations from

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chloroform and refrigerated prior to use.

Copolymerization of VP M.W = (111.14) with AA and MMA was carried out using  $(1 \times 10^{-3} \text{ mol dm}^{-3})$ BPO as initiator and (8 ml) ethanol as solvent at 70°C in glass tubes. The glass tubes were charged with the prescribed amount of monomer. The molar composition of the monomer mixture was maintained at (3.5 mol dm <sup>-3</sup>) while the feed ratio was varid. Placed in water bath at 70°C. After the required time (< 10% conversion). The copolymers were precipitated in petroleum ether (b.p 40-60 °C). The precipitates were filtered off, dissolved again ethanol precipitated in petroleum ether prior to constant weight in vacuum at 35°C. The copolymer composition determind by elemental analysis.

#### **Results and Discussion:**

The reactivity ratio  $r_1$  and copolymerization of VP (monomer-1) with AA and MMA have datermind using Fineman-Ross [7] and Kelen-Tudos [8] procedures. For mathemathcal details of these procedures, the original papers [8-9] should be consulted. The plots are shown in fig. (1, 2, 3, 4) for Fineman-Ross and Kelen-tudos respectively. The results of the reactivity ratios are given in table (1).

Table (1): Monomer reactivity ratios for copolymerizaton of VP with AA and MMA

| procedure         | VP<br>(M)<br>r <sub>1</sub> | AA<br>(M)<br>r <sub>2</sub> | VP(M) | MMA(M) |
|-------------------|-----------------------------|-----------------------------|-------|--------|
| Fineman-<br>Ross  | 0.5                         | 4.40                        | 0.4   | 8.30   |
| Kelen-Tudos       | 0.1                         | 4.52                        | 0.2   | 6.24   |
| Avrage-<br>values | 0.3                         | 4.46                        | 0.3   | 7.27   |
|                   | ±0.2                        | ±0.06                       | ±0.1  | ±1.03  |

With these values of  $r_1$  and  $r_2$ , the variation of the instantaneous mole fraction  $f_1$  of VP in the initial feed may be calculated using the following copolymer composition eqn.[9]

 $F = r_1 f_1^2 + f_1 f_2 / r_1 f_1^2 + 2f_1 f_2 + r_2 f_2^2$ 

Where  $F=F_1/F_2$ ,  $r_1=$  reactivity ratio of (AA,MMA),  $r_2=$  reactivity ratio of VP,  $f_1=$  mole fraction of (AA,MMA) in the feed,  $f_2=$  mole fraction of VP in the feed.

Figure (5,6), show the copolymer composition curves of VP/AA system and VP/MMA system, which shows no azotropic composition.

The azotropic feed composition  $f_1(az.)$  is given by :

 $f_1(az) = (1-r_1)/(2-r_1-r_2).$ 

 $f_1$  (az) = azotropic feed composition.

The cross – propagation step in copolymerization reaction in values. Addition of certain polymer radical to a monomer molecule. The corresponding rate constant kij of cross-propagation reflecting the relative reactivity of monomer-j toward a given polymer radical-I may be readily calculated from reactivity ratios ( $K_{12}=K_{11}/r_1$ ,  $K_{21}=K_{22}/r_2$ ).

In absence of reliable data on the absolute rate constants of propagation of VP at the conditions employed here, compositions may be made on the basis of reactivity ratios alone.

The reactivity ratios were then used for microstructural calculation. The microstructural of the copolymers was to be very important in determining the solution properties which the copolymer exhibit [10] .Igarashi "s [11] methods used to calculate the fraction of  $M_1$ - $M_1$ , M<sub>2</sub>-M<sub>2</sub> and M<sub>1</sub>-M<sub>2</sub> units (the mole % of blackness, the mole % of altervation and the mean sequence length of the copolymers respectively) copolymers as a function of reactivity ratios.

The copolymer composition, tables (1,2 and 3 ), lists the structural data for the copolymer VP/AA and VP /MMA . For

the system of VP/AA, VP/MMA copolymers, table (2) the mean sequence length of VP,  $\mu_1$ , Varied from 1.002 to 1.009 for the copolymer composition, values of  $\mu_2$  were 1208.52 and 250.05 respectively. Table (3) the mean sequence length of VP,  $\mu_1$ , varied from 1.0008 to 1.0092 for the copolymer composition, values of  $\mu_2$  were 3151.43 and 278.35 respectively.

Table (2): Structural data for the copolymer VP/AA

| COPOL       | copolymer virial  |                    |                           |  |  |  |
|-------------|-------------------|--------------------|---------------------------|--|--|--|
| EXP.<br>NO. | Blockiness (mol%) | Alternation (mol%) | Mean<br>Seqeunce<br>lengh |  |  |  |
|             | M1-M1<br>M2-M2    | M1-M2              | μ1<br>μ2                  |  |  |  |
| 1.          | 50.09<br>49.12    | 0.79               | 1.0020<br>1208.52         |  |  |  |
| 2.          | 50.17<br>48.34    | 1.49               | 1.0039<br>634.24          |  |  |  |
| 3.          | 50.23<br>47.82    | 1.95               | 1.0051<br>481.10          |  |  |  |
| 4.          | 50.31<br>47.06    | 2.63               | 1.0070<br>352.73          |  |  |  |
| 5.          | 50.35<br>46.61    | 3.04               | 1.0081<br>303.08          |  |  |  |
| 6.          | 50.42<br>45.94    | 3.64               | 1.0099<br>250.05          |  |  |  |

Table (3): Structural data for the copolymer VP/MMA

| EXP.<br>NO. | Blockiness<br>(mol%)                                             | Alternation (mol%)             | Mean Sequence<br>lengh |
|-------------|------------------------------------------------------------------|--------------------------------|------------------------|
|             | M <sub>1</sub> -M <sub>1</sub><br>M <sub>2</sub> -M <sub>2</sub> | M <sub>1</sub> -M <sub>2</sub> | $\mu_1$ $\mu_2$        |
| 1.          | 50.08<br>49.45                                                   | 0.47                           | 1.0008<br>3151.43      |
| 2.          | 50.15<br>48.89                                                   | 0.96                           | 1.0016<br>1540.20      |
| 3.          | 50.34<br>47.24                                                   | 2.42                           | 1.0043<br>599.75       |
| 4.          | 51.32<br>45.52                                                   | 3.16                           | 1.0058<br>444.56       |
| 5.          | 50.57<br>45.38                                                   | 4.05                           | 1.0074<br>347.59       |
| 6.          | 50.68<br>44.34                                                   | 4.98                           | 1.0092<br>278.35       |

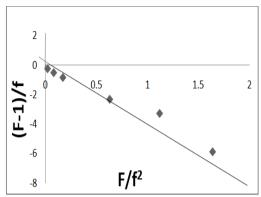


Fig. (1): Determination of the reactivity ratios for VP/AA system at  $70^{\circ}C$  Finemon-Ross plot .

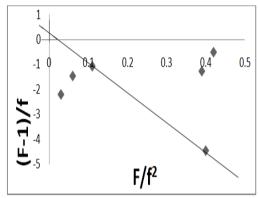


Fig. (2): Determination of the reactivity ratios for VP / MMA system at 70°C Finemon-Ross plot .

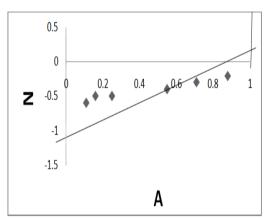


Fig. (3): Determination of the reactivity ratios for VP / AA system at via Kelen-Tudos plot .Where N=G/( $\alpha$ +X) , A= X/( $\alpha$ +X) ,  $\alpha$ =( $X_{min}$ × $X_{max}$ )<sup>1/2</sup>.

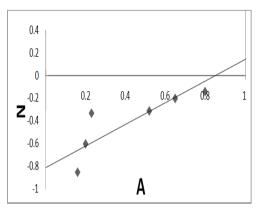


Fig. (4): Determination of the reactivity ratios for VP / MMA system at via Kelen-Tudos plot .Where  $N=G/(\alpha+X)$ ,  $A=X/(\alpha+X)$ ,  $\alpha=(X_{min.}\times X_{max.})^{1/2}$ .

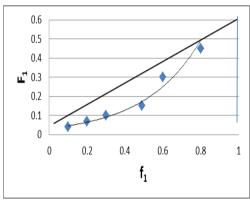


Fig. (5): Copolymer composition curves . Experimental data are represented by (♠) – VP/AA system.

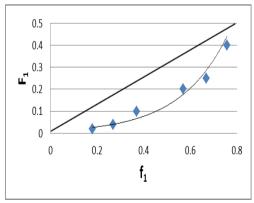


Fig. (6): Copolymer composition curves . Experimental data are represented by ( $\spadesuit$ ) – VP/MMA system .

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# البلمرة المشتركة لمونومير N- فينايل -2- بايروليدون مع حامض الاكريلك والميثايل ميثاكر بليت

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### الخلاصة

تمت البلمرة المشتركة لمونومير N – فينايل-2- بايروليدون مع حامض الاكريلك و الميثايل ميثاكريات على التوالي في مذيب الايثانول بوجود البادئ بيروكسيد البنزويل  $(1\times 10^{-6})$  مولاري عند درجة حرارة ثابتة  $0^{8}$ 0 محساب نسب الفعالية للمنوميرات الداخلة في تركيب البوليمر المشترك باستخدام طريقتين: فاينمان وروس ra قيم نسب الفعالية  $0^{8}$ 1 و Kelen-Tudos و طريقة كالين وتودس Fineman and Ross Method و  $0^{8}$ 1 على التوالي لنظام البلمرة systems ( $0^{8}$ 1 ( $0^{8}$ 1 ) و  $0^{8}$ 3 ( $0^{8}$ 3 ) لنظام البلمرة  $0^{8}$ 4 ( $0^{8}$ 3 )  $0^{8}$ 5 (الدقيقة).